(application serial number)



DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

FLOWCHART-BASED CONTROL SYSTEM INCLUDING AUTOMATIC DOWNTIME AND **CYCLE TIME ANALYSIS**

the specification of wh	nich (check one)			
[X]	is attached here	eto.		
[]	was filed on _		_ as Applicati	on Serial
	No	and was amended on	(if app	olicable).
		l and understand the contents of amended by any amendment refe		
	patentability of the	nformation which is material to the invention claimed therein in action 1.56.		
any foreign applicati	on(s) for paten oreign application	under Title 35, United States Coot tor inventor's certificate listed on for patent or inventor's certificate priority is claimed:	below and h	ave also
	PRIOR F	OREIGN APPLICATION(S)	<u>Priori</u>	ty Claim
(Number)	(Country)	(Day/Month/Year filed	Yes	No
(Number)	(Country)	(Day/Month/Year filed	Yes	No
(Number)	(Country)	(Day/Month/Year filed) Yes	No
I hereby claim the be States Provisional app		e 35, United States Code, sectio l below:	n 119(e) of ai	ny United
	PRIOR PR	COVISIONAL APPLICATIONS		
(application serial number)		(Month / Day / Year filed)		

(Month / Day / Year filed)

I hereby claim the benefit under Title 35, United States Code, section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, section 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

Application Serial No.	Filing Date	Status - patented, pending, abandoned
statements made on informati statements were made with the are punishable by fine or impri	on and belief are believed to be knowledge that willful false st sonment, or both, under Section willful false statements may	knowledge are true and that all be true; and further that these atements and the like so made n 1001 of Title 18 of the United jeopardize the validity of the
and each principal, attorney of P.L.C., who is a registered Parevocation, to prosecute this Trademark Office connected the correspondence and telephone P.L.C., P. O. Box 828, Bloomfie	counsel, associate and employed tent Attorney, my attorney with application and to transact a erewith. I request the Patent are calls relative to this application and Hills, Michigan 48303 (248) 6	el W. Wiggins, Reg. No. 34754, ee of Harness, Dickey & Pierce, of full power of substitution and all business in the Patent and and Trademark Office to direct all n to Harness, Dickey & Pierce, 641-1600.
Full name of sole or first inve		
Inventors signature: Date:		
Residence: 2037 North Verno		
Citizenship: United States of A		
Post Office Address: <u>Same as</u>	above	
Full name of second joint inv	entor, if any: <u>Joseph Gasiorek</u>	
Second Inventor's signature:		
Date:	_	
Residence: <u>7630 West Liberty</u>	, Ann Arbor, Michigan 48103	
Citizenship: <u>United States of A</u>	America	

Post Office Address: Same as above

Full name of third joint inventor, if any: Thomas Harkaway
Third Inventor's signature:
Date:
Residence: 7680 Warner Road, Saline, Michigan 48176
Citizenship: United States of America
Post Office Address: Same as above